

7. Re-coating Intervals

first coat	second coat	minimum hours			maximum hours		
		Temperature °C			Temperature °C		
		10	20	30	10	20	30
BODYCOAT 375 + sand	spray membrane hand applied membrane recoat	30	20	12	48	48	30
		30	20	12		unlimited	
		30	20	12		unlimited	
PRIMER 601 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		24	12	6		unlimited	
PRIMER 602 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		12	6	3		unlimited	
PRIMER 605 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		24	12	6		unlimited	
PRIMER 609 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		36	24	12		unlimited	
PRIMER 616	spray membrane hand applied membrane recoat	20	16	12	48	48	30
		20	16	12	48	48	30
		20	16	12	48	48	30
PRIMER 616 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		20	16	12		unlimited	
PRIMER 660 + sand	spray membrane hand applied membrane recoat	10	5	3	36	36	24
		10	5	3		unlimited	
		10	5	3		unlimited	
PRIMER 677Z + sand	spray membrane hand applied membrane recoat	Use PRIMER 679					
		24	16	12		unlimited	
PRIMER 679	spray membrane hand applied membrane Topcoat	4	2	1	6	5	4
		4	2	1	6	5	4
		4	2	1	6	5	4
PRIMER 681 + sand	spray membrane hand applied membrane recoat	Use PRIMER 691					
		12	6	3		unlimited	
PRIMER 684	spray membrane hand applied membrane recoat	2	1	0.5	4	2	1
		2	1	0.5	4	2	1
		2	1	0.5	4	2	1
PRIMER 691	spray membrane hand applied membrane Topcoat	2	1	0.5	36	24	8
		2	1	0.5	36	24	8
		2	1	0.5	36	24	8
PRIMER 698	spray membrane hand applied membrane	3	2	1	6	4	3
		3	2	1	6	4	3

Please note all data is for guidance only. Curing times will depend upon substrate, air and mix temperatures, on the relative humidity, presence of direct sunlight and speed of air movement. It will also be effected by the efficacy of the mixer and the mix time, the porosity of the substrate and the thickness and method of application. The contractor must ensure himself that the first coat is sufficiently cured before applying the next.

The maximum window assumes that the first layer remains clean and dry. When working on exposed locations condensation (dew) can mean that the intercoat window is lost and a rejuvenating mist primer, and/or mechanical preparation may be required.

first coat	second coat	minimum hours			maximum hours		
		Temperature °C			Temperature °C		
		10	20	30	10	20	30
MEMBRANE 800	topcoat	3	2	1	24	16	12
	wearcoat	16	8	6	36	24	16
	recoat	no minimum			8	4	2
	PRIMER 679 or 691	4	3	2	72	72	72
MEMBRANE 802FL	topcoat	3	2	1	24	16	12
	wearcoat	16	8	6	36	24	16
	recoat	no minimum			8	4	2
	PRIMER 679 or 691	4	3	2	72	72	72
MEMBRANE 810	topcoat	3	2	1	24	16	12
	wearcoat	16	8	6	36	24	16
	recoat	no minimum			8	4	2
	PRIMER 691	4	3	2	72	72	72
MEMBRANE 865Z	topcoat	16	10	6	36	24	12
	wearcoat	8	5	3	36	24	12
	recoat	8	5	3	36	24	12
	PRIMER 679 or 691	16	10	6	72	72	72
MEMBRANE 865Z THIX	topcoat	20	14	10	48	24	12
	wearcoat	10	7	5	48	24	12
	recoat	10	7	5	48	24	12
	PRIMER 679 or 691	20	14	10	72	72	72
MEMBRANE 868F	topcoat	24	18	12	48	48	24
	wearcoat	12	9	6	48	48	24
	recoat	12	9	6	48	48	24
	PRIMER 691	24	18	12	72	72	72
WEARCOAT 880 + broadcast	to coat	5	3	1.5	unlimited		
	recoat	5	3	1.5	unlimited		
WEARCOAT 881 + broadcast	to coat	20	14	10	unlimited		
	recoat	20	14	10	unlimited		
TOPCOAT 458	recoat	8	5	4	72	48	36
TOPCOAT 459	recoat	24	12	8	72	72	36
TOPCOAT 463HE	recoat	36	24	18	72	72	36
TOPCOAT 464HE	recoat	36	24	18	72	72	36
TOPCOAT 480	recoat	cannot be overcoated					
TOPCOAT 481	recoat	cannot be overcoated					
BODYCOAT 351	recoat	8	6	5	72	48	36

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